

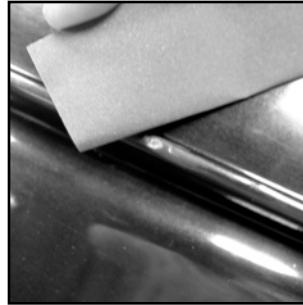
BUMPER REPAIR KIT INSTRUCTIONS

LTR107

FOR REPAIRING MINOR DAMAGES IN VINYL BUMPERS

1. PREPARE THE DAMAGE

Clean the damaged spot with a non-soapy cleaner. Rubbing alcohol works great for this purpose. Remove any rough edges by carefully sanding the damaged area with a light grained sandpaper (included in kit).



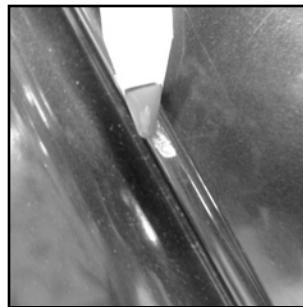
2. MIX THE COLORS

Use the white plastic spatula to apply compound. The 7 colors in the kit are the repair compound colors. If one is a close match to your material, use it directly. If you have to mix your color, follow the included color mixing guide, mixing the colors in the Mixing Bottle provided.



3. APPLY THE COMPOUND

Apply the repair compound as evenly as possible into the damaged area, removing the excess. It is best to apply the compound in layers, allowing each layer to completely dry before adding the next layer. Two or three layers may be necessary. Smooth application is very important for a quality repair job. Once completely dry, sand smooth and even with a very fine sandpaper, if necessary.



4. SELECTING AND APPLYING TEXTURE

Select the appropriate grain paper from the grain paper packet included in the kit. A many modern bumpers simply require the smooth, non-textured paper. Others have a texture moulded into the plastic. Select the textured paper that most closely matches the texture of your bumper. Immediately after applying your final coat, apply the appropriate grain paper directly on top of the repair, keeping the printed "this side up" on top. Allow to dry overnight. Tape can be used over top and across the grain paper to hold it firmly in place while it dries.



6. FINISHING

After drying, slowly peel off the grain paper. If more repair compound is needed due to inadequate filling, repeat the above process. If the color matching of the repair compound is not exact, sand the bumper repair even and paint with matching auto paint, available from your local auto parts store.

LifeTime Repair, LLC
P.O. Box 72
Doylestown, Ohio 44230

(330) 706-9791
www.lifetimerepairkits.com

LIFETIME *Repair Kits*